PRODUCT LABELS

LABELLING (standard or EU): Not concerned
R-phrases: None
S-phrases: None
TRANSPORT LABELLING: Not applicable.

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY UNDERTAKING

Name of the product: SOLUBLE CUTTING OIL HFA
Code No.: 0XD
Product application: Soluble Cutting Oil
Supplier: TOTAL UK LIMITED
40 Clarendon Road
Watford, Hertfordshire. WD17 1TQ
UNITED KINGDOM
Tel: 01923 694000
Fax: 01923 694400
Contact: Specific Product Related Info: 01977 636200
Emergency telephones: UK - 01923 694000
Poisons Advice Centre: NHS Direct: 0845 46 47 / Textphone: 0845 606 46 47
Burns Units: NHS Direct: 0845 46 47 / Textphone: 0845 606 46 47
See local details at end of sheet:
Manufacturer: TOTAL UK LIMITED
40 Clarendon Road
Watford, Hertfordshire. WD17 1TQ
UNITED KINGDOM
Tel: 01923 694000
Fax: 01923 694400

2. HAZARDS IDENTIFICATION

Health effects: Under normal conditions of use, the product holds no danger of intoxication
Environmental impact: Do not discharge this product into the environment.
Physico-chemical hazards: No specific risk of fire or explosion under normal conditions of use

3. COMPOSITION/INFORMATION ON INGREDIENTS PREPARATION

Chemical nature: Petroleum-derived severely refined mineral-base product
in which the polycyclic aromatic hydrocarbons (PCA or PAH) content,
measured by IP 346, is less than 3%
### 4. FIRST AID MEASURES

**IN CASE OF SERIOUS OR PERSISTENT CONDITIONS, CALL A DOCTOR OR EMERGENCY MEDICAL CARE.**

**Inhalation:** Inhalation of heavy concentrations of vapour, fumes or spray, may cause mild irritation of the throat. Transport the person into fresh air, keep warm and allow to rest.

**Ingestion:** Possible risk of vomiting and diarrhoea. Do not induce vomiting to avoid the risk of aspiration into the respiratory tract. Give nothing to drink.

**Skin contact:** If the skin is exposed to high-pressure spray, the product may enter the human body. In all such cases the affected person must be taken to hospital, even if no sign of injury can be detected. Immediately remove all soiled or stained clothing. Wash the affected area immediately and repeatedly with soap and water.

**Eye contact:** Keep eyes open and rinse immediately and repeatedly with water for at least 15 minutes.

**Aspiration:** If the product is believed to have entered the lungs (in case of vomiting, for example), take the person to hospital for immediate care.

### 5. FIRE FIGHTING MEASURES

**Flash point:** See heading 9

**Extinguishing media:**
- suitable: Foam, carbon dioxide (CO2), powder.
- not recommended: do not use water jets (stick jets) for extinguishing fire since they could help to spread the flames.

**Specific hazards:** Incomplete combustion and thermolysis produce gases of varying toxicity such as CO, CO2, various hydrocarbons, SULPHUR OXIDES, aldehydes, etc., and soot. These are highly dangerous if inhaled.

**Hazardous combustion products:** Incomplete combustion and thermolysis produces potentially toxic gases such as CO, CO2, different hydrocarbons, aldehydes, etc. and soot. The inhalation of these materials is very dangerous.

**Protective measures for firefighters:** Insulated breathing apparatus must be worn in confined premises with heavy concentrations of fumes and gases.

**Other:** All combustion residues and contaminated water from fire-fighting should be disposed of according to local regulations.
Personal protection:

Ensure good ventilation.
Remove sources of ignition. Do not smoke.

After spillage / leakage:

- On the soil:
Surfaces on which the product has been spilled may become slippery.
Do not allow the product to enter sewers or rivers or contaminate the soil.
Recover with mechanical means such as pumps and skimmers.
Contain and collect the spilled product with sand or any other inert absorbant material.
- On water:
Floating absorbant material, then mechanical recovery.
If the product is spilled in a river or in the sewers, notify the authorities of the possible presence of surface effluent.

7. HANDLING AND STORAGE

HANDLING:

Prevention of user exposure:
Ventilate extensively if the formation of vapours, fumes, mists or aerosol is a risk. Make all the necessary arrangements in order to reduce exposure risk, notably to products in use or to wastes. Keep away from combustible substances, keep away from food and beverages.

Prevention of fire and explosion:
Empty containers may contain flammable or explosive vapours.
There is a fire hazard associated with rags, paper or any other material used to remove spills which become soaked with product. Avoid accumulation of these: they are to be disposed off safely after use.

Precautions:
Avoid static electricity build up with connection to earth.
Set up machinery and equipment so as to avoid the risk of accidental spills or splashes onto hot machine parts and electrical contacts (on joint failure, for example).
Oil leaks in a pressured circuit may result in a fine inflammable spray (the flammability limit for oil mist is depressed when concentrations of about 45g/m3 are reached).

STORAGE:

Technical measures:
Make the necessary arrangements to prevent water and soil pollution.

Storage precautions:
- Suitable:
Store at room temperature, protected against contact with water and moisture, and away from any source of ignition.
Keep containers closed when not in use
- To be avoided:
Do not store exposed to the elements.

Incompatible products:
Dangerous reaction with strong oxidizing agents.

Packaging materials:
- Recommended:
Use only hydrocarbon-resistant containers, joints, pipes, etc.
Keep in original container if possible.
Otherwise, transfer all indications on the regulatory label to the new container.

8. EXPOSURE CONTROLS/PERSO...
Hand protection: Impermeable hydrocarbon-proof gloves. Recommended material: nitrile, neoprene. The break through times of the same type of glove of different manufacturers can be very different - even if the layer thickness is similar. Therefore the break through times have to be found out from the manufacturer of the protective gloves themselves. The demands on the gloves are determined by the conditions in practice (e.g. multiple use, mechanical load, temperature, strength and duration of exposition). Before choosing suitable gloves, it is recommended that the user tests the gloves.

Eye protection: Goggles, in case of risk of splashing.

Skin and body (other than the hands) protection: As required, wear a face mask, hydrocarbon-proof clothing, and safety boots (when handling drums). Don't wear rings, watches or anything similar which can retain the product and may give rise to skin conditions.

Hygienic work practices: Avoid prolonged or repeated contact with the skin, particularly with used or waste oil. Immediately remove all soiled or stained clothing. If the product comes into contact with the skin, wash the affected area immediately and copiously with soap and water. Do not use abrasives, solvents or fuels. Do not use cloths stained with the product to dry hands. Do not put the product-soaked rags into the pockets of working clothes. Do not eat, drink or smoke while handling the product.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Clear liquid
Colour: Brown
Odour: Characteristic
Density/specific gravity: 917 Kg/m³
Flash point: > 120 °C (ASTM D 92)
Temperature d'auto-inflammation: > 250 °C (ASTM E 659)
Comments on autoignition temperature: This temperature may be significantly lower under particular conditions (slow oxidation on finely divided materials...).
Comments on explosivity: The lower flammable limit of oil mist is reached at concentrations in the range of 45 g/m³.
Solubility: Forms an emulsion with water. Soluble in many common solvents.
Partition coefficient (log Pow): Log Pow > 6
Viscosity: 45 mm²/s

10. STABILITY AND REACTIVITY

Stability: The product is stable at normal storage, handling and use temperatures.
Conditions to avoid: Heat (temperatures above flash point), sparks, ignition points, flames, static electricity
Materials to avoid: Avoid contact with strong oxidizers
11. TOXICOLOGICAL INFORMATION

Acute toxicity / Local effect :

Inhalation, comments:  
- Inhalation:  
Risk is improbable under normal conditions of use  
Inhalation of high concentrations of vapour or aerosols may cause irritation  
of the upper respiratory tract.

Skin contact, comments:  
- Contact with skin:  
Risk is improbable under normal conditions of use.  
If the skin is exposed to high-pressure spray, the product may enter the body.  
In all such cases the affected person must be taken to hospital, even if no sign  
of injury can be detected

Ingestion, comments:  
- Ingestion:  
In case of ingestion of small quantities, no important effect observed. In case  
of ingestion of larger amounts: abdominal pain, diarrhea, ...

CHRONIC TOXICITY OR LONG-TERM TOXICITY :

Skin contact:  
Characteristic skin affections (oil blisters) may develop following prolonged  
and repeated exposure through contact with stained clothing

Sensitization:  
To our knowledge, the product does not cause aggravated sensitivity.

12. ECOLOGICAL INFORMATION

Comments about ecotoxicity:  
Experimental data on the finished product are not available.  
It is considered to present a little danger for aquatic life.  
o no information available for used product

Mobility:  
- Air:  
there is a slow loss by evaporation.
- Soil:  
Given its physical and chemical characteristics, the product generally shows  
little mobility in the ground.
- Water:  
Forms an emulsion

Persistence and degradability:  
No experimental information about the finished product.  
However the "mineral oil" fraction of the new product is intrinsically  
biodegradable. Some components of the product may not be biodegradable.

13. DISPOSAL CONSIDERATIONS

Waste disposal:  
Dispose of in a safe manner, in accordance with local regulations.  
If need be, collection by an authorised waste contractor and regeneration or  
incineration at an approved installation.

Waste class:  
13 01 10  
The waste classification is dependant on the composition of the product at  
the time of disposal.

The waste classification mentioned here represents only a recommendation.  
The waste producer is responsible for the correct specification of the waste.  
The specification of the waste classification should be in arrangement with  
the authorised waste disposal company.

Disposal of contaminated packaging: Proceed in compliance with the  
prevailing regulations.
14. TRANSPORT INFORMATION

UN N°: not applicable
Road (ADR) / Rail (RID):
Class:
Transport by barge (ADNR):
Marine (IMO-IMDG):
Air (ICAO/IATA):

Not restricted for transport.

15. REGULATORY INFORMATION

Not applicable
Risk phrases: None
Safety phrases: None
This product fulfills the requirements of the European directives:
76/769/EEC
2000/53/EC
2002/95/EC
2002/96/EC
2003/11/EC

16. OTHER INFORMATION

HSE Infoline: 08701 545500 / Minicom: 02920 808537
This sheet is in compliance with the standards defined by the directives 91/155/CEE, 93/112/CEE, 2001/58/CE and the article 14 of the directive 1999/45/EC.

Explanations of R-phrases in section 2:
R-53 May cause long-term adverse effects in aquatic environments.
R-34 Causes burns.
R-52/53 Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
R-36/38 Irritating to eyes and skin.
R-22 Harmful if swallowed.
R-41 Risk of serious damage to eye.

This safety data sheet serves to complete but not to replace the technical product sheets. The information contained herein is given in good faith and is accurate to the best of knowledge at the date indicated above. It is understood by the user that any use of the product for purposes other than those for which it was designed entails potential risk. The information given herein in no way dispenses the user from knowing and applying all provisions regulating his activity. The user bears sole liability for the precautions required when using the product. The regulatory texts indicated herein are intended to aid the user to fulfill his obligations. This list is not to be considered complete and exhaustive. It is the user's responsibility to ensure that he is subject to no other obligations than those mentioned.