



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : ENVIRON^{TM/MC} AW 68

Product code : ENVAW68DRR, ENVAW68IBC, ENVAW68DRM,
ENVAW68DCT, ENVAW68, ENVAW68BLK

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Sub-
stance/Mixture : ENVIRON AW ashless hydraulic oils are designed for use in mobile and stationary hydraulic equipment using vane-, piston- and gear-type pumps. The ashless, or zinc-free, additive system used in ENVIRON AW oils makes them especially suitable for use in environmentally sensitive areas. They are well suited for high pressure applications such as found in axial piston pumps.

1.3 Details of the supplier of the safety data sheet

Manufacturer or supplier's details

HollyFrontier LSP Europe BV
Mainhavenweg 6
1043 AL Amsterdam
The Netherlands

Telephone : +31 (0)85 400080

E-mail address of person
responsible for the SDS : EUSDS@hfsinclair.com,

REACH Only Representative (OR):
INTERTEK FRANCE
Allée de la Fosse Moret
Eco parc 2
27400 Heudebouville
France
Phone number : +33 2 79 23 03 49
Email address: if.reach@intertek.com

1.4 Emergency telephone number

Emergency telephone number : CHEMTREC: +1-703-741-5970;
Poison Control Centre: Consult local telephone directory for emergency number(s).

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Not a hazardous substance or mixture.



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2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Not a hazardous substance or mixture.

Additional Labelling

EUH210 Safety data sheet available on request.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
Lubricating oils (petroleum), C15-30, hydrotreated neutral oil-based; Baseoil — unspecified	72623-86-0 276-737-9 649-482-00-X 01-2119474878-16-0001	Asp. Tox. 1; H304	10 - 20

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

If inhaled : Move to fresh air.
Artificial respiration and/or oxygen may be necessary.
Seek medical advice.

In case of skin contact : In case of contact, immediately flush eyes or skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes.
Wash skin thoroughly with soap and water or use recognized skin cleanser.
Wash clothing before reuse.
Seek medical advice.



- In case of eye contact : Remove contact lenses.
Rinse immediately with plenty of water, also under the eyelids,
for at least 15 minutes.
Obtain medical attention.
- If swallowed : Rinse mouth with water.
DO NOT induce vomiting unless directed to do so by a physi-
cian or poison control center.
Never give anything by mouth to an unconscious person.
Seek medical advice.

4.2 Most important symptoms and effects, both acute and delayed

- Risks : First aider needs to protect himself.

4.3 Indication of any immediate medical attention and special treatment needed

- Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local cir-
cumstances and the surrounding environment.
- Unsuitable extinguishing media : No information available.

5.2 Special hazards arising from the substance or mixture

- Specific hazards during fire- : Cool closed containers exposed to fire with water spray.
fighting
- Hazardous combustion prod- : Carbon oxides (CO, CO₂), sulphur oxides (SO_x), hydrogen
ucts sulphide (H₂S), alkyl mercaptans, sulfides, smoke and irritat-
ing vapours as products of incomplete combustion.

5.3 Advice for firefighters

- Further information : Prevent fire extinguishing water from contaminating surface
water or the ground water system.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

- Personal precautions : Use personal protective equipment.
Ensure adequate ventilation.
Evacuate personnel to safe areas.
Material can create slippery conditions.
Mark the contaminated area with signs and prevent access to
unauthorized personnel.
Only qualified personnel equipped with suitable protective
equipment may intervene.

6.2 Environmental precautions

- Environmental precautions : Do not allow uncontrolled discharge of product into the environment.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

- Methods for cleaning up : Prevent further leakage or spillage if safe to do so.
Remove all sources of ignition.
Soak up with inert absorbent material.
Non-sparking tools should be used.
Ensure adequate ventilation.
Contact the proper local authorities.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

- Advice on safe handling : For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
In case of insufficient ventilation, wear suitable respiratory equipment.
Avoid contact with skin, eyes and clothing.
Do not ingest.
Keep away from heat and sources of ignition.
Keep container closed when not in use.
- Advice on protection against fire and explosion : None known.
- Hygiene measures : Remove and wash contaminated clothing and gloves, including the inside, before re-use. Wash face, hands and any exposed skin thoroughly after handling.

7.2 Conditions for safe storage, including any incompatibilities

- Requirements for storage areas and containers : Store in original container. Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Keep in a dry, cool and well-ventilated place. Keep in properly labelled containers. To maintain product quality, do not store in heat or direct sunlight.

7.3 Specific end use(s)

- Specific use(s) : No data available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

8-hour TLV-TWA of 5 mg/m³ recommended by manufacturer based on ACGIH TLV for mineral oil mists. Consult local authorities for acceptable exposure limits.

8.2 Exposure controls

Engineering measures

No special ventilation requirements. Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Personal protective equipment

Eye/face protection : Wear face-shield and protective suit for abnormal processing problems.

Hand protection
Material : neoprene, nitrile, polyvinyl alcohol (PVA), Viton®.

Remarks : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.

Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Filter type : organic vapour filter

Protective measures : Wash contaminated clothing before re-use.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state : viscous liquid

Colour : Pale, straw-yellow.

Odour : Mild petroleum oil like.

Odour Threshold : No data available

Pour point : -33 °C

Boiling point/boiling range : No data available

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Flash point	:	242 °C	
			Method: Cleveland open cup
Fire Point	:	No data available	
Auto-Ignition Temperature	:	No data available	
Evaporation rate	:	No data available	
Upper explosion limit / Upper flammability limit	:	No data available	
Lower explosion limit / Lower flammability limit	:	No data available	
Vapour pressure	:	No data available	
Relative vapour density	:	No data available	
Relative density	:	No data available	
Density	:	0.8705 kg/l (15 °C)	
Solubility(ies)			
Water solubility	:	insoluble	
Partition coefficient: n-octanol/water	:	No data available	
Viscosity			
Viscosity, kinematic	:	69.3 cSt (40 °C)	
		9.1 cSt (100 °C)	
Flammability	:	Low fire hazard. This material must be heated before ignition will occur.	
Explosive properties	:	Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.	

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

Stable under normal conditions.

10.3 Possibility of hazardous reactions

Hazardous reactions : Hazardous polymerisation does not occur. Stable under nor-



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mal conditions.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : Reactive with oxidising agents, reducing agents and acids.

10.6 Hazardous decomposition products

Hazardous decomposition products : May release CO_x, SO_x, PO_x, H₂S, sulfides, alkyl mercaptans, methacrylate monomers, alkenes, diphenylamine, smoke and irritating vapours when heated to decomposition.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Information on likely routes of exposure : Eye contact
Ingestion
Inhalation
Skin contact

Acute toxicity

Product:

Acute oral toxicity : Remarks: No data available

Acute inhalation toxicity : Assessment: The substance or mixture has no acute inhalation toxicity
Remarks: No data available

Acute dermal toxicity : Assessment: The substance or mixture has no acute dermal toxicity
Remarks: No data available

Components:

Lubricating oils (petroleum), C15-30, hydrotreated neutral oil-based; Baseoil — unspecified:

Acute oral toxicity : LD50 (Rat): > 5,000 mg/kg,

Acute inhalation toxicity : LC50 (Rat): > 5.2 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist

Acute dermal toxicity : LD50 (Rabbit): > 2,000 mg/kg,

Skin corrosion/irritation

Product:

Remarks : No data available



Serious eye damage/eye irritation

Product:

Remarks : No data available

Respiratory or skin sensitisation

No data available

Germ cell mutagenicity

No data available

Carcinogenicity

Product:

Remarks : All components listed in Annex VI to which Note L applies, and contained in the product, have been shown to contain less than 3% DMSO extractables as measured by IP346.

Reproductive toxicity

No data available

STOT - single exposure

No data available

STOT - repeated exposure

No data available

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

Product:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): > 1,000 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203

NOEC (Fish): > 100 mg/l
Exposure time: 28 Days

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 10,000 mg/l
Exposure time: 48 h

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Method: OECD Test Guideline 202

NOEC (Daphnia (water flea)): > 20 mg/l
Exposure time: 21 Days

Toxicity to algae/aquatic plants : EC50 (Pseudokirchneriella subcapitata (algae)): > 10,000 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

NOEC (Pseudokirchneriella subcapitata (algae)): > 1 mg/l
Exposure time: 72 h
Remarks: No toxicity at the limit of solubility

Toxicity to microorganisms :
Remarks: No data available

Components:

Lubricating oils (petroleum), C15-30, hydrotreated neutral oil-based; Baseoil — unspecified:

Toxicity to fish : NOEC (Fish): > 100 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : NOEC (Daphnia (water flea)): > 100 mg/l
Exposure time: 48 h

Toxicity to algae/aquatic plants : NOEC (algae): > 100 mg/l
Exposure time: 72 h

12.2 Persistence and degradability

Product:

Biodegradability : Result: Inherently biodegradable.

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at



levels of 0.1% or higher.

12.7 Other adverse effects

No data available

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The product should not be allowed to enter drains, water courses or the soil.
Offer surplus and non-recyclable solutions to a licensed disposal company.
Waste must be classified and labelled prior to recycling or disposal.
Send to a licensed waste management company.
Dispose of product residue in accordance with the instructions of the person responsible for waste disposal.

SECTION 14: Transport information

14.1 UN number or ID number

IMDG : Not regulated as a dangerous good
IATA : Not regulated as a dangerous good

14.2 UN proper shipping name

IMDG : Not regulated as a dangerous good
IATA : Not regulated as a dangerous good

14.3 Transport hazard class(es)

IMDG : Not regulated as a dangerous good
IATA : Not regulated as a dangerous good

14.4 Packing group

IMDG : Not regulated as a dangerous good
IATA (Cargo) : Not regulated as a dangerous good
IATA (Passenger) : Not regulated as a dangerous good

14.5 Environmental hazards

Not regulated as a dangerous good

14.6 Special precautions for user

Not applicable

14.7 Maritime transport in bulk according to IMO instruments

Remarks : ADR: Not Regulated
ADN: Not Regulated
RID: Not Regulated



SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59) : Not applicable

Regulation (EC) No 1005/2009 on substances that deplete the ozone layer : Not applicable

Regulation (EU) 2019/1021 on persistent organic pollutants (recast) : Not applicable

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

Water hazard class (Germany) : WGK 1 slightly hazardous to water

The components of this product are reported in the following inventories:

DSL : On the inventory, or in compliance with the inventory

TSCA : All chemical substances in this product are either listed on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

15.2 Chemical safety assessment

SECTION 16: Other information

Full text of H-Statements

H304 : May be fatal if swallowed and enters airways.

Full text of other abbreviations

Asp. Tox. : Aspiration hazard

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China;

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IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of Very High Concern; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

Further information

For Copy of SDS

: Internet: lubricants.petro-canada.com/sds
Order Email for packed goods: pcepackage@hfsinclair.com
Order Email for bulk: pceorders@hfsinclair.com
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